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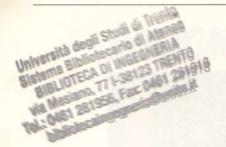
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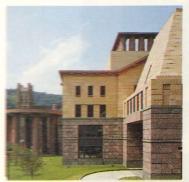
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Crown American Corporate Headquarters, Johnstown, Pennsylvania; Michael Graves, Architect. Photographer: ©Timothy Hursley.



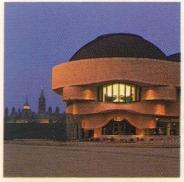
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